

DART AEROSPACE LTD

Work Order:

23269

Description: Fuel Purge Canister Installation

Part Number:

D412-706-011

Dwg:

Qty:

Page 1 of 2

Ref: IIN-D412-706 Rev. A pages 16-17

Step	Location	Procedure	By	Date	Qty																																																																																																																																												
1	DC	Issue Traveler		05.05.16	8																																																																																																																																												
2	DC	Photocopy bluefile and create labels per PPP D412-706-011 CHG001	UK 21 PJ	05-06-08	8																																																																																																																																												
3	PK	<b>Pick: Packing Kit</b> <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>1</td><td>D2001-4</td><td>✓ Valve Assembly</td><td>B23276</td></tr><tr><td>1</td><td>D3262-041</td><td>✓ Canister Assembly</td><td>B23284C/B23284A</td></tr><tr><td>2</td><td>D3264-1</td><td>✓ Bracket</td><td>B23285/B23284</td></tr><tr><td>1</td><td>D3297-1-0098</td><td>✓ Hose Assembly</td><td>B23286/B22034</td></tr><tr><td>1</td><td>D3297-3-0085</td><td>✓ Hose Assembly</td><td>B22037/B23289</td></tr><tr><td>1</td><td>D3297-3-0210</td><td>✓ Hose Assembly</td><td>B22038/B23290</td></tr><tr><td>1</td><td>D3298-001</td><td>✓ Tube Assembly</td><td>B23293/B23293</td></tr><tr><td>1</td><td>D3298-003</td><td>✓ Tube Assembly</td><td>B22042/B23294</td></tr><tr><td>1</td><td>D3298-005</td><td>✓ Tube Assembly</td><td>B22043/B23295</td></tr><tr><td>1</td><td>D3298-007</td><td>✓ Tube Assembly</td><td>B22044/B23296</td></tr><tr><td>1</td><td>D3298-009</td><td>✓ Tube Assembly</td><td>B23010/B23297</td></tr><tr><td>1</td><td>D3299-1</td><td>✓ Fitting</td><td>B23301A</td></tr><tr><td>1</td><td>D3299-3</td><td>✓ Fitting</td><td>B23012</td></tr><tr><td>1</td><td>D3299-5</td><td>✓ Fitting</td><td>B21542/B22051</td></tr><tr><td>1</td><td>D3301-1</td><td>✓ Placard</td><td>B23304</td></tr><tr><td>1</td><td>D3301-3</td><td>✓ Placard</td><td>B23305</td></tr><tr><td>1</td><td>D3302-16</td><td>✓ Doubler</td><td>B22791B/B22054/B22791-A</td></tr><tr><td>1</td><td>D3302-36</td><td>✓ Doubler</td><td>B23314</td></tr><tr><td>2</td><td>D3329-1</td><td>✓ Bushing</td><td>B22056</td></tr><tr><td>4</td><td>AN3-5A</td><td>✓ Bolt</td><td>M14526</td></tr><tr><td>1</td><td>AN814-6D</td><td>✓ Plug</td><td>M17654</td></tr><tr><td>3</td><td>AN815-6D</td><td>✓ Union</td><td>M17654</td></tr><tr><td>1</td><td>AN832-6D</td><td>✓ Union</td><td>M16322/M17654</td></tr><tr><td>2</td><td>AN833-6D</td><td>✓ Elbow</td><td>M17654</td></tr><tr><td>5</td><td>AN924-6D</td><td>✓ Nut</td><td>M17654</td></tr><tr><td>1</td><td>AN938-6D</td><td>✓ Tee</td><td>M16323/M17654</td></tr><tr><td>8</td><td>AN960JD10</td><td>✓ Washer</td><td>M17634/M15321</td></tr><tr><td>4</td><td>AN960JD10L</td><td>✓ Washer</td><td>M16323/M16612</td></tr><tr><td>2</td><td>AN960JD916</td><td>✓ Washer</td><td>M15505</td></tr><tr><td>4</td><td>MS21042L3</td><td>✓ Nut (or -3)</td><td>M14602/M15924</td></tr><tr><td>2</td><td>MS21919WDG9</td><td>✓ Clamp</td><td>M4067/M17637</td></tr><tr><td>2</td><td>MS21920-42</td><td>✓ Clamp</td><td>M18048</td></tr><tr><td>10</td><td>MS28778-6</td><td>✓ O-Ring</td><td>M17654</td></tr><tr><td>1</td><td>MS35489-11</td><td>✓ Grommet</td><td>M16323</td></tr></tbody></table>	Qty	Part Number	Description	Batch	1	D2001-4	✓ Valve Assembly	B23276	1	D3262-041	✓ Canister Assembly	B23284C/B23284A	2	D3264-1	✓ Bracket	B23285/B23284	1	D3297-1-0098	✓ Hose Assembly	B23286/B22034	1	D3297-3-0085	✓ Hose Assembly	B22037/B23289	1	D3297-3-0210	✓ Hose Assembly	B22038/B23290	1	D3298-001	✓ Tube Assembly	B23293/B23293	1	D3298-003	✓ Tube Assembly	B22042/B23294	1	D3298-005	✓ Tube Assembly	B22043/B23295	1	D3298-007	✓ Tube Assembly	B22044/B23296	1	D3298-009	✓ Tube Assembly	B23010/B23297	1	D3299-1	✓ Fitting	B23301A	1	D3299-3	✓ Fitting	B23012	1	D3299-5	✓ Fitting	B21542/B22051	1	D3301-1	✓ Placard	B23304	1	D3301-3	✓ Placard	B23305	1	D3302-16	✓ Doubler	B22791B/B22054/B22791-A	1	D3302-36	✓ Doubler	B23314	2	D3329-1	✓ Bushing	B22056	4	AN3-5A	✓ Bolt	M14526	1	AN814-6D	✓ Plug	M17654	3	AN815-6D	✓ Union	M17654	1	AN832-6D	✓ Union	M16322/M17654	2	AN833-6D	✓ Elbow	M17654	5	AN924-6D	✓ Nut	M17654	1	AN938-6D	✓ Tee	M16323/M17654	8	AN960JD10	✓ Washer	M17634/M15321	4	AN960JD10L	✓ Washer	M16323/M16612	2	AN960JD916	✓ Washer	M15505	4	MS21042L3	✓ Nut (or -3)	M14602/M15924	2	MS21919WDG9	✓ Clamp	M4067/M17637	2	MS21920-42	✓ Clamp	M18048	10	MS28778-6	✓ O-Ring	M17654	1	MS35489-11	✓ Grommet	M16323			
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4	QC4	Inspect Kit 100% for Completeness on the W/O		05/09/09	4																																																																																																																																												
5	PK	Identify and pack for shipping as per PPP D412-706-011 REV. B		05/09/09	4																																																																																																																																												
6	AC	Cost / part: 759.40		05-09-12	4																																																																																																																																												
7	DC	Close W/O 800.91 Inspect Level 21		05/09/12	4																																																																																																																																												

RELEASED

RCP0000385

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:  Date: 05/09/12

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>23269</b>
<b>Description:</b> Fuel Purge Canister Installation	<b>Part Number:</b>	<b>D412-706-011</b>
<b>Dwg:</b>	<b>Qty:</b>	<b>8</b>
<b>Ref:</b> IIN-D412-706 Rev. A pages 16-17		<b>Page 2 of 2</b>

Rev	Date	Change	Revised By	Approved
A	04.09.09	New Issue	KJ/JLM	
B	04.10.13	Update Packing Kit	KJ/JLM	
C	04.11.11	Update Packing Kit	KJ/RF	
D	04.11.29	Update Packing Kit	KJ/JLM	
E	04.12.03	Remove AN6289-6D; Change Qty of AN924-6D	KJ/JLM	<i>[Signature]</i>

**RELEASED**  
*[Signature]* 04.12.03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

May 12, 2005  
04:28 pm

Work Order No : 0023269  
Project Name : \*D412-706-011  
Project For : WK523  
Work Order Type : Main  
Main WO Number :  
House Part Number : \*D412-706-011  
Description : Fuel Purge Canister Kit  
Manufactured : Yes  
Amount Req'd : 84  
Amount Done : 0  
Start Date : 05-11-05  
Est Finish Date : 06-02-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00